



**PRVÁ ZVÁRAČSKÁ, a. s.**  
**FIRST WELDING, Inc.**



# CERTIFICATE

Fusion welding of metallic materials  
according to the standard STN EN ISO 3834-2:2021

**PZ 0254 03834 002 P0257 SK**

PRVÁ ZVÁRAČSKÁ, a. s. hereby confirms that the company

**RP HUJO spol. s r.o.**  
**Mikšová 122**  
**014 01 Bytča - Mikšová, Slovakia**  
ID: 36378241

fulfills requirements  
according to

**STN EN ISO 3834-2**  
**production of metal structures and their parts by fusion welding**

in the range indicated in the annex.

Validity: 21.02.2023 until 20.02.2025  
Certified since: 21.02.2022

In Bratislava on 21.02.2023  
Place and date of issue

Lead auditor: Ing. Branislav Šimovič, IWE



Ing. Vladimír Simonides, IWE  
Head of certification body

PRVÁ ZVÁRAČSKÁ, a. s., Kopčianska 14, 851 01 Bratislava, SLOVAKIA

00A01

T0003-CV-09-5



## ANNEX TO THE CERTIFICATE

PZ 0254 03834 002 P0257 SK

### Scope of certification:

WPQR number (standard)	Welding process (EN ISO 4063)	Material groups (CEN ISO/TR 15608)	Range of qualification (mm)		
WPQR-PZ-300/21/2256 (EN ISO 15614-1)	135	1 <sup>a</sup> -1	P/FW: t: 3 - 30	a: 3 - 6	D: >500 D: >150 PC, rot.:PA,PF
WPQR-PZ-300/21/2257 (EN ISO 15614-1)	135	1 <sup>a</sup> -1	P/FW: t: ≥ 5	a: no rest.	D: >500 D: >150 PC, rot.:PA,PF
WPQR-PZ-300/21/2259 (EN ISO 15614-1)	135	1 <sup>a</sup> -1	T/BW: t: 3 - 20 T/FW: t: 3 - 20	a: no rest.	D: ≥ 24 D: ≥ 24
WPQR-PZ-300/21/2260 (EN ISO 15614-1)	135	8 <sup>b</sup> -8	P/BW: t: 1,25 - 5 P/FW: t: 1,75 - 5	a: 1,88 - 3,75	D: >500 D: >150 PC, rot.:PA,PF D: >500 D: >150 PC, rot.:PA,PF
WPQR-PZ-300/22/2336 (EN ISO 15614-1)	135	1 <sup>a</sup> -1	P/BW: t: 1 - 4 P/FW: t: 1,4 - 4	a: 1,5 - 3	D: >500 D: >150 PC, rot.:PA,PF D: >500 D: >150 PC, rot.:PA,PF
WPQR-PZ-300/21/2258 (EN ISO 15614-1)	141	8 <sup>b</sup> -8	P/FW: t <sub>1</sub> : 1,75 - 5 t <sub>2</sub> : 3 - 30	a: 1,88 - 3,75	D: >500 D: >150 PC, rot.:PA,PF
WPQR-PZ-300/21/2261 (EN ISO 15614-1)	141	8 <sup>b</sup> -8	T/BW: t: 1,3 - 5,2 T/FW: t: 1,82 - 5,2	a: 1,95 - 3,9	D: ≥ 24 D: ≥ 24
WPQR-PZ-300/22/2337 (EN ISO 15614-1)	141	8 <sup>b</sup> -8	P/BW: t: 0,75 - 3 P/FW: t: 1,05 - 3	a: 1,13 - 2,25	D: >500 D: >150 PC, rot.:PA,PF D: >500 D: >150 PC, rot.:PA,PF

a Test piece material qualify the equal or lower specified minimum yield strength steels

b Test piece material qualify steels in the same sub-group and any lower sub-group within the same group

**Area of application:** Production of metal structures and their parts by fusion welding according to standard STN EN ISO 3834-2.

### Welding personal:

Responsible welding coordinator	1st deputy of the responsible welding coordinator	Others deputies
Ing. Juraj Sloboda ( IWT ) - external	-	-



**Notes:** -

In Bratislava on 21.02.2023

Place and date of issue

Ing. Vladimír Simonides, IWE  
Head of certification body

General provisions:

The General Terms and Conditions of the PRVA ZVARACKA, a. s. apply in the currently valid version.

PRVA ZVARACKA, a. s., Kopčianska 14, 851 01 Bratislava, SLOVAKIA